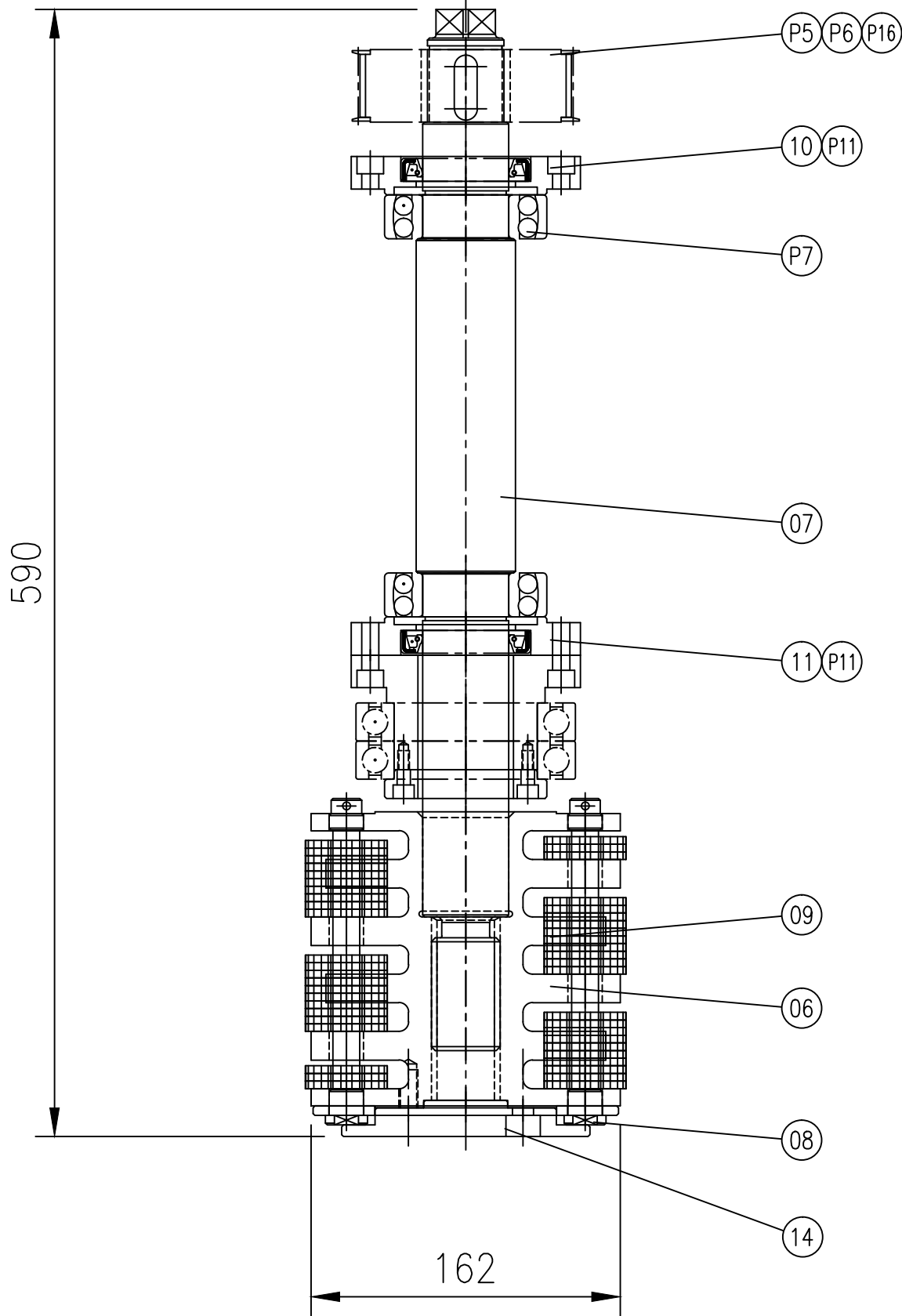


1		2		3		4		5		6		7		8		9		10	
지시적 용접치수		지시적 모사리부분		지시적 일반치수 허용치 (KSB ISO 2768-1)		표면 거칠기 (KSB 0161 , 0507 , 0617)													
단면	단면	단면	단면	0.5 ~ 6	6 ~ 30	30 ~ 120	120 ~ 400	400 ~ 1000	1000 ~ 2000	2000 ~ 4000	Ra	▽	▽	▽	▽	▽	▽	▽	▽
0.4	0.4	0.4	0.4	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	Rmax	0.4S	0.8S	1.6S	3.2S	6.3S	12.5S	25S	50S
0.4	0.4	0.4	0.4	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	다듬질	▽	▽	▽	▽	▽	▽	▽	▽

A
B
C
D
E
F
G



NO.	DESCRIPTION	MAT'(KS)	QUANTITY		WEIGHT(kg)		REMARK'S
			UNIT	TOTAL	PER UNIT	TOTAL	
06	DESCALER HEAD	SCM415		1			
07	SHAFT	SM45C		2			
08	BOLT	SCM440		6			
09	DISC	SCM415		150			
10	FLANGE-1	SM45C		1			
11	FLANGE-2	SM45C		1			
14	END COVER	SM45C		1			
P05	PULLY -B			1			HTPM44S3M300-A-N40
P06	TIMING BELT			1			HTBN 920 SSM - 300
P07	BEARING			2			#2209
P11	OIL SEAL			2			45-68-12
P16	SNAP RING			1			S-40

MODEL
NPK-C10-DSU-01

							TITLE		MARKING FACILITY		DESCALE UNIT						EQUIPMENT		MARKING MACHINE							
							CUSTOMER		DRAWN		CHECKED		REVIEWED		APPROVED		MAKER		DRAWN		CHECKED		REVIEWED		APPROVED	
									SIGNATURE																	
									DATE																	
NO.	DATE	REVISIONS & DESCRIPTION				Drawn	Checked	Reviewed	Approved																	