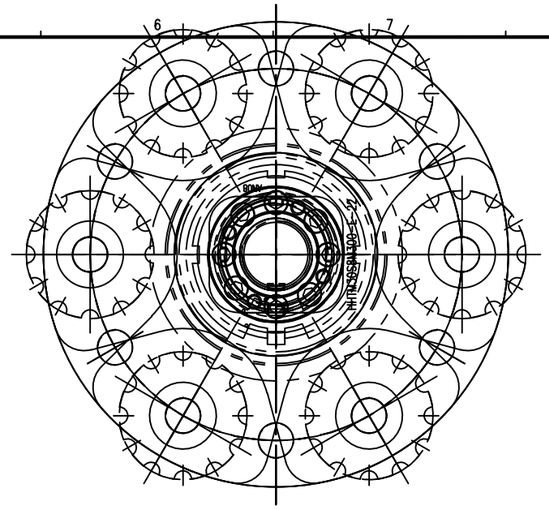
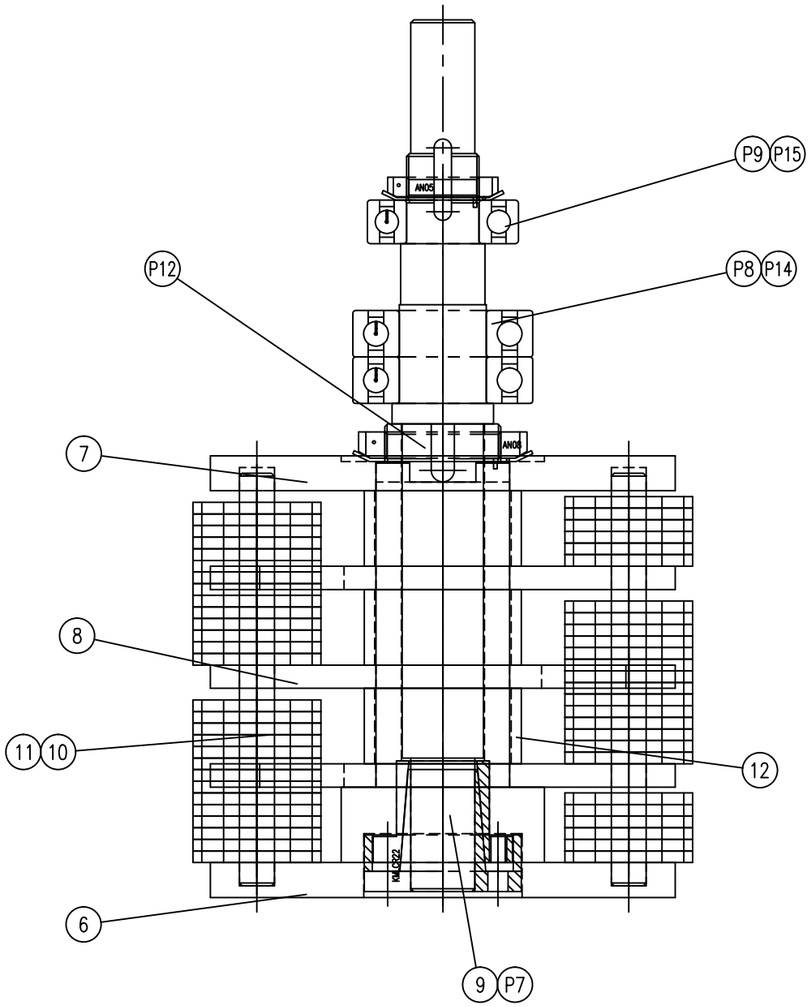
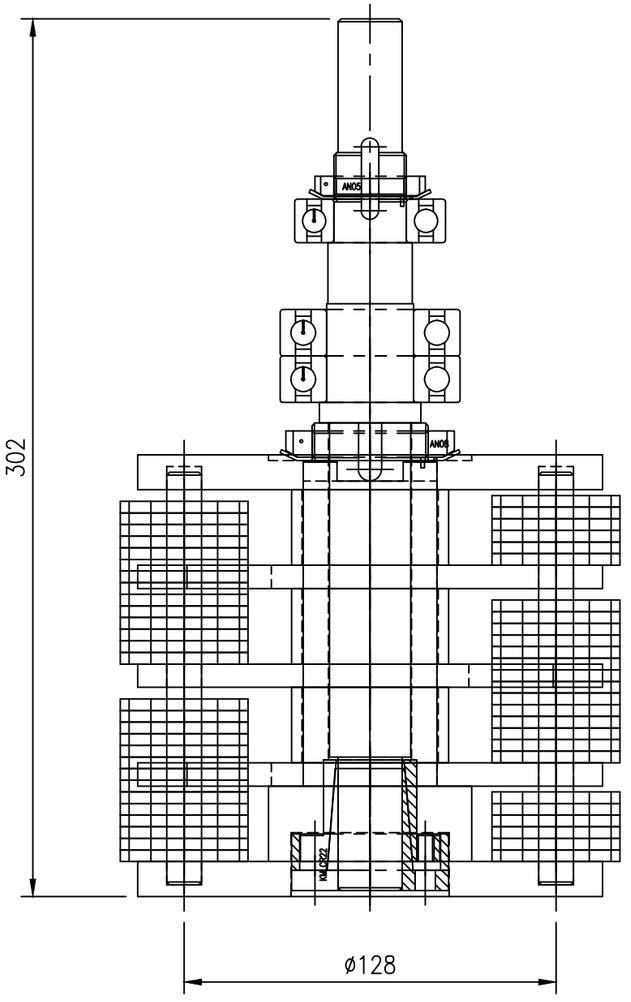
??? ????	??? ?????	??? ???? ??? (KSB ISO 2768-1)								?? ??? (KSB 0161 , 0507 , 0617)										
	??? ?? ??? ?? C = 0.3~0.8 R = 0.3~0.8	?? ???	? ?	0.5 ~ 6	6 ~ 30	30 ~ 120	120 ~ 400	400 ~ 1000	1000 ~ 2000	2000 ~ 4000	Ra	▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽	▽▽
											Rmax		0.4S	0.8S	1.6S	3.2S	6.3S	12.5S	25S	50S	100S
			???	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	???	~	▽▽▽▽		▽▽▽			▽▽		▽	

NO.	DESCRIPTION	MAT'(KS)	QUANTITY UNIT	QUANTITY TOTAL	WEIGHT(kg) PERUNIT	WEIGHT(kg) TOTAL	REMARK'S
6	DESCALER HOUSING	SCM440		1			
7	DESCALER HOUSING COVER	SCM440		1			
8	DISC GUIDE	SCM440		3			
9	MAIN SHAFT	SCM440		1			
10	GUIDE PIN	SCM440		7			
11	DISC	SK5		180			
12	SPACER	SM45C		3			
P7	POWER LOCK (MISUMI)	PUR'		1			KMLCR22
P8	BEARING	PUR'		2			#6206zz
P9	BEARING	PUR'		1			#6205zz
P12	BEARING NUT, WASHER	PUR'		1			AN08, AW08







NO.	DATE	REVISIONS & DESCRIPTION	Drawn	Checked	Reviewed	Approved
3						
2						
1						

poosa												SCALE	1/1	PROJECTION	
												SIZE	A1	DIMENSION	mm
TITLE	2연주 PLANT 정정 FACILITY			1제강 BILLET, 2연주 정정LINE MARKING MACHINE 노후교체 2연주 정정 N LINE DESCALE UNIT-1								EQUIPMENT	MARKING MACHINE		
		DRAWN	CHECKED	REVIEWED	APPROVED			DRAWN	CHECKED	REVIEWED	APPROVED				
CUSTOMER	SIGNATURE					(SUPPLIER)		장지업	장지업	이상웅	유희환	DWG. NO.			
	DATE							2020.12.14	2020.12.16	2020.12.18	2020.12.20				